Inside and outside chamfers [in accordance with ISO 3547-1]

Inside Ø D_i [nominal dimension]	Wall thickness S_3 [nominal dimension]	Outside chamfer C_o	Inside chamfer C
8 - 18	1,0	0,6 ± 0,4	-0,1 to -0,5
20 - 25 (28)	1,5	0,6 ± 0,4	-0,1 to -0,7
28 - 40	2,0	1,1 ± 0,5	-0,1 to -0,7
45 - 300	2,5	1,6 ± 0,8	-0,2 to -1,0

Deformation of the chamfers by circular bending admissible.